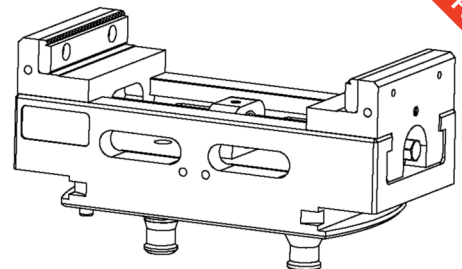
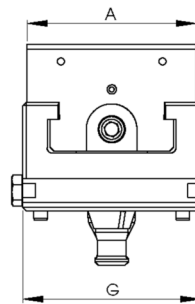
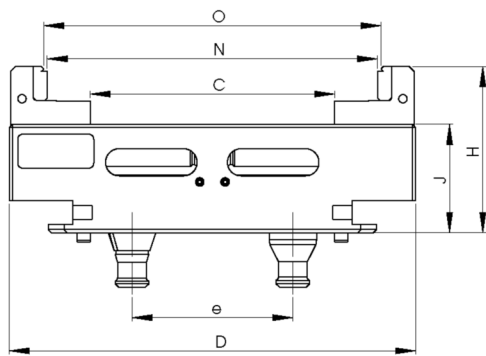


Maschinenspannstöcke für die Werkstückautomation

Zentrierspannstock IZP/IZS

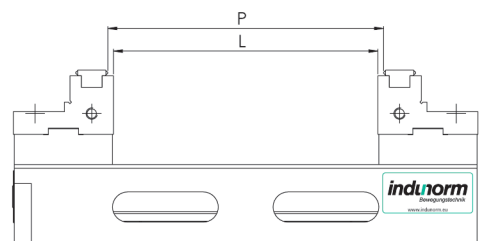
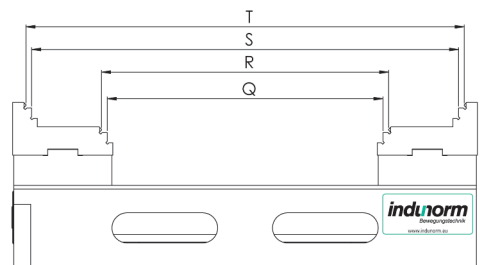
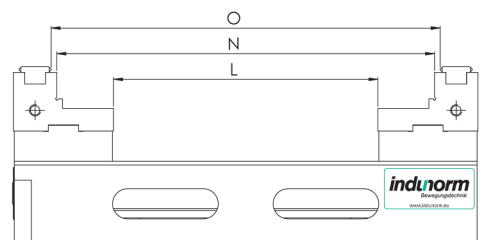
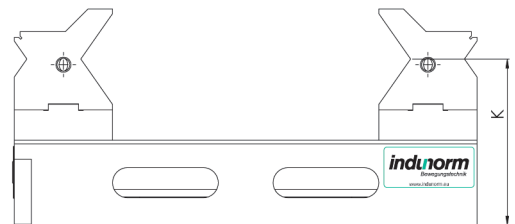
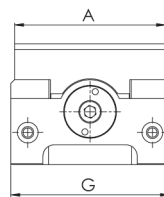
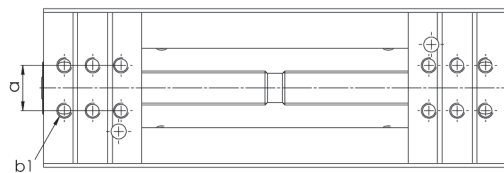
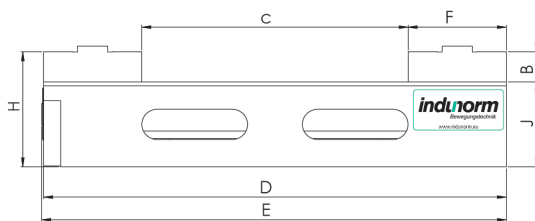
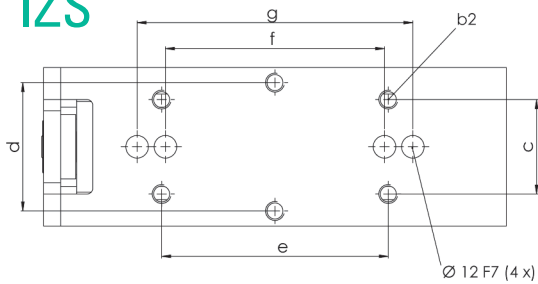
Technische Zeichnungen

IZP



NEU!
Mit integrierter Palette!

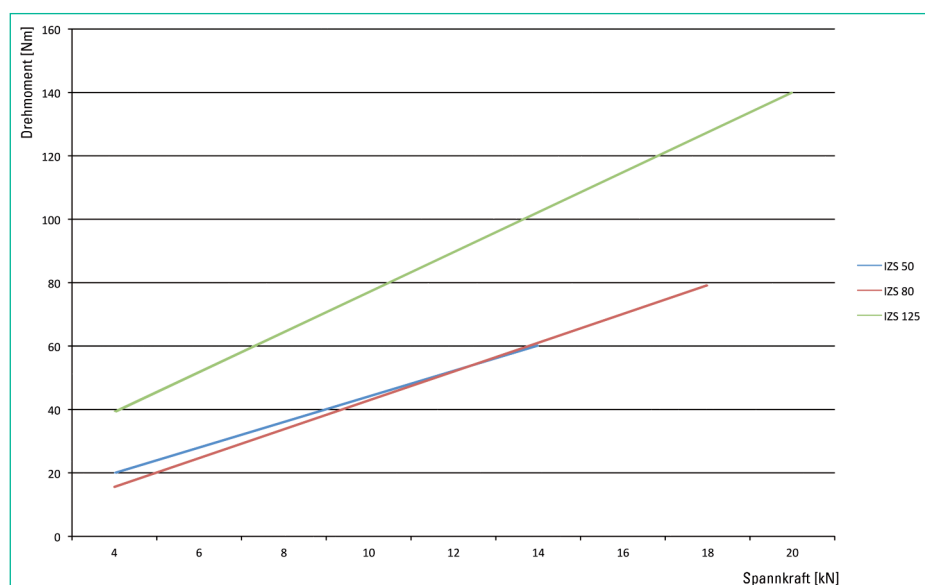
IZS



Technische Daten IZP/IZS

Typ		IZP	IZS	IZS	IZS	IZS	IZS
Backenbreite	A	100	50	80	80	125	125
Einspanntiefe	B	–	8	16	16	17	17
Spannweite	C	144	46	141	211	113	183
Bettlänge	D	240	200	245	315	245	315
Gesamtlänge	E	–	121.5	246	316	246	316
Spannschieber	F	–	37	52	52	66	66
Fußbreite	G	105	52	84	84	127	127
Gesamthöhe	H	98	40	61	61	79	79
Betthöhe	J	64	32	45	45	62	62
Spitzenmitte	K	–	–	88	88	–	–
Sechskant SW		–	10	12	12	17	17
	a	–	14	24	24	32	32
	b1	–	M4	M8	M8	M8	M8
	b2	–	M8	M10	M10	M10	M10
	c	–	30	50	50	50	50
	d	–	–	68	68	68	68
	e	95	40	120	120	120	120
	f ± 0.02	–	58	116	116	116	116
	g ± 0.02	–	–	146	146	146	146
	L	–	45	140	210	112	182
	N	195	83	200	270	200	270
	O	200	89	206	276	206	276
	P	–	51	146	216	118	188
	Q	–	–	146	216	–	–
	R	–	–	152	222	–	–
	S	–	–	226	296	–	–
	T	–	–	232	302	–	–
Zentriergenauigkeit		± 0.02	± 0.02	± 0.02	± 0.02	± 0.02	± 0.02
Gewicht	kg	12,0	1.6	5.5	6.7	12.7	15.5

Spannkraftdiagramm



24